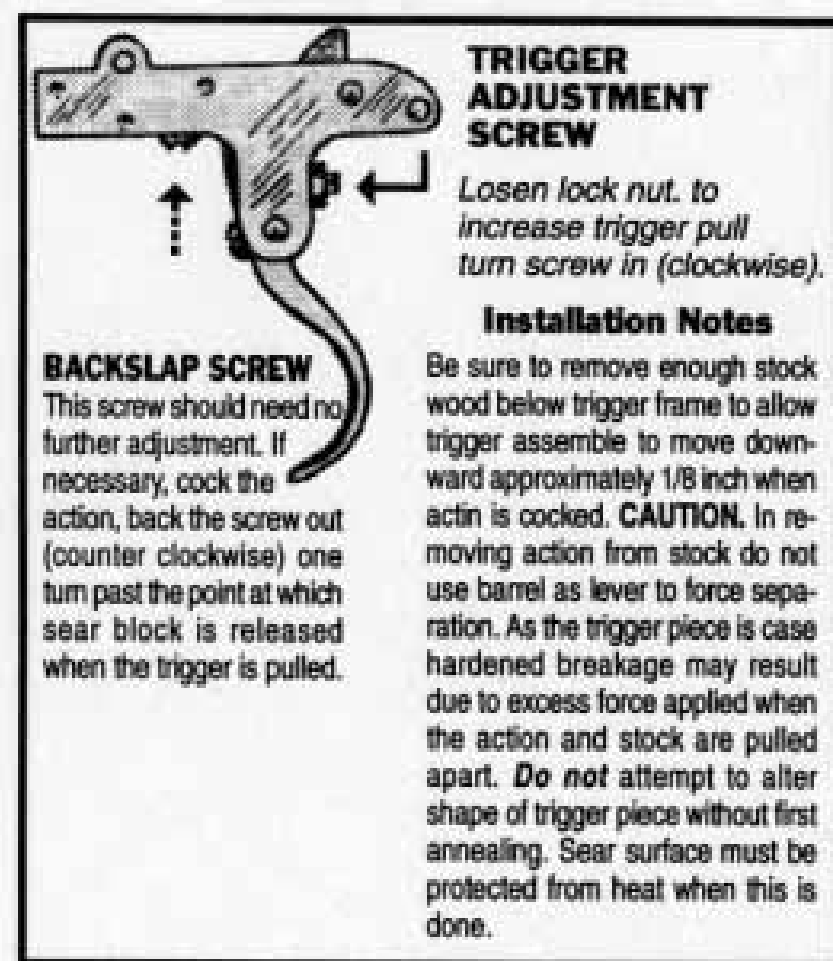


MODEL EN5

For P14/17 Rifles with straightened floorplate, 5 shot.

- Make sure rifle is not loaded
- Remove unloaded barrelled action from stock.
- Mount action in padded vise, upside down.
- Push out retaining pin and remove old trigger.
- Install Dayton Traister trigger w/new compression spring.
- Cock action, engage safety and pull trigger.
- Release trigger and disengage safety.
- Gun should remain cocked
- If striker falls, **DO NOT CONTINUE** use of the Dayton Traister trigger.
- Call 1-800-450-7111 for service advise.



*Due to the unique engineering of our trigger units, They **DO NOT** work properly out of the receiver.*

WARNING

IMPORTANT CONSUMER NOTICE

All firearms are potentially dangerous and can cause great harm, personal injury and death. It is your responsibility and legal obligation to handle, load, unload, use, transport, maintain, and store your firearm in a safe manner so as to prevent its accidental discharge.

Safety must be the first and constant consideration of every person who owns or handles firearms and ammunition. When you handle a firearm, always assume it is loaded and treat it as such.

If you have any doubts about your ability to safely handle or use a particular firearm, you should seek qualified supervision and instruction.

Likewise, parts for firearms are potentially dangerous and if installed improperly can cause your firearm to malfunction or accidentally discharge. These parts were designed and manufactured by DAYTON TRAISTER, INC. to be used only for specific firearms. **DO NOT** use them in conjunction with any other firearm. **DO NOT** attempt to install these parts yourself. These parts should only be installed by a qualified professional gunsmith.

For Service Advise Call:

Dayton Traister
Company Inc.

4778 N. Monkey Hill Rd., Oak Harbor, WA 98277

1-800-450-7111

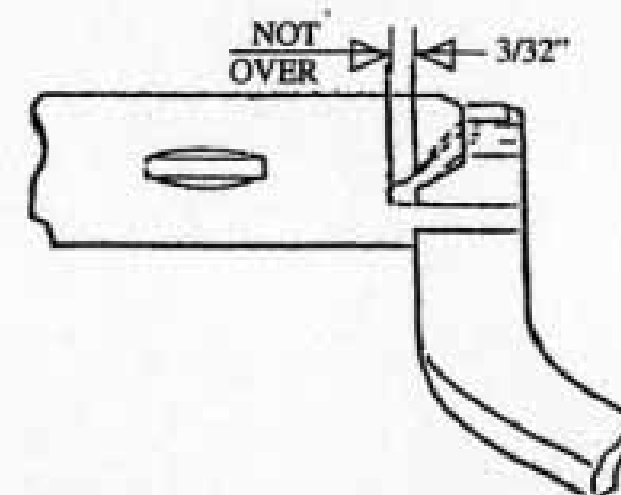
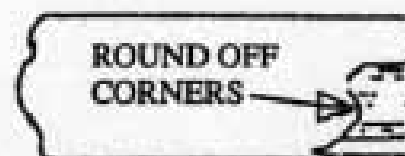
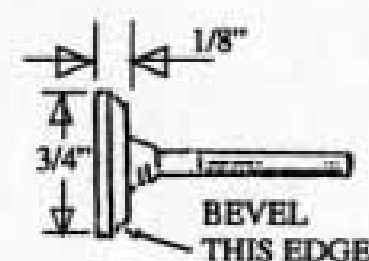
INSTRUCTIONS FOR INSTALLING THE NEW MARK II TRIGGERS FOR ENFIELD SPEEDLOCK

1. Remove Issue trigger mechanism.
2. Install NEW MARK II TRIGGER MECHANISM using Issue sear spring and pin.
3. Remove striker assembly from bolt and disassemble striker, sleeve, cocking piece and main spring.
4. Put bolt sleeve on striker and install NEW cocking piece. It may be necessary to file the flats on the striker forward about 1/8" so that the sleeve and NEW cocking piece will assemble on the striker. (Do not put new main spring on yet.)
5. Deepen cocking cam on bolt as shown in sketch. (Use a 3/4" dia. by 1/8" thick mounted grinding wheel in your Dremel, or similar grinder for this operation). Dress the back face of the wheel to about the angle shown for better results.

When grinding the cocking cam of the bolt forward use the milled cam surface on the end of the NEW cocking piece tongue as a guide and checking surface.

When the cocking piece assembled with the sleeve and striker is held forward in the cam notch of the bolt, there should be clearance between the cam surfaces of the bolt and cocking piece.

NOTE: The new main spring is made so that when it is assembled and compressed, ready for firing, it will expand slightly due to the compression and shortening and will be free on the normal striker. If the striker surface is rough, polish it with a little emery cloth. (Remove sufficient stock wood to clear trigger frame.)



Guarantee of Materials & Workmanship

We guarantee our products to be of the best materials obtainable, properly constructed and inspected. We will replace without charge any of our products if found to be of faulty materials or workmanship when returned to us.

This guarantee will not apply to goods damaged or altered after leaving our factory.

We reserve the right to change design, specifications or price at any time without incurring any obligation to replace goods previously sold.